

# **Global FIA, Inc**

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# miniSIA-2

**Multipurpose Flow Analyzer for SIA and FIA** 

# Powerful, flexible, versatile automation

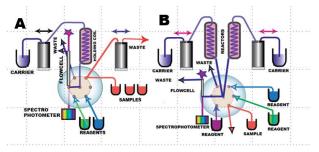
The Global FIA miniSIA-2 combines the power of FIA and SIA in a single instrument without need for any hardware changes. The concept was first described by Ruzicka in the FIA Tutorial<sup>1</sup>.

The system is equipped with two milliGAT pumps coupled to twin heated holding coils. The tubing from these two holding coils merge at the center of a Chem-on-Valve<sup>™</sup> (COV) monolithic manifold. This configuration allows the simultaneous merging of two streams which is a characteristic feature of FIA and a necessity for many chemiluminescence reactions.

An extra measure of modularity is built into the COV by making the detector flow cell a bolt-on piece. This means that the same COV manifold can be configured with a short or long path length absorbance cell. fluorescence cell, chemiluminescence cell, one of a host of different electrochemical cells, as well as cells that can be used together with bead detection or the powerful sequential injection increasingly chromatography (SI-Chrom) modes of operation.

miniSIA-2 can be configured as a Single line (A) system for SIA or two line system (B) for either SIA

or FIA mode. The standard 10mm uv/vis absorbance cell uses fiber optic (f.o.) cables to pipe light to and from the flow cell. A white LED and a W-Xe lamp are provided as light sources. The spectrometer is an Ocean Optics USB-4000. Discuss other flow cell options with Global FIA.



The sample port has an inlet and outlet which meet on the face of the COV rotor. Thus the sample can be primed to the valve without drawing sample into the rest of the manifold where it can cause carryover. The sample port can also be primed with the next sample while the present measurement is underway by using the second milliGAT pump (A) or miniaturized metering pump.

### **SIA mode**

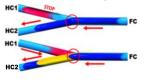
In SIA mode, the single line configuration is preferable since it simplifies instrument operation

<sup>&</sup>lt;sup>1</sup> <u>http://www.flowinjectiontutorial.com/</u> see § 2.3.3

and makes software scripts more concise. The second pump in two line configuration (B) is used for three reagent assays in coil transfer mode. It will also allow automation of on-column separations, gas diffusion and other complex flow schemes. For more details refer to Chapter 2 of FIA Tutorial<sup>1</sup>.

# **FIA mode**

In FIA mode, sample (red) is aspirated into holding coil 1 followed by the required volume of reagent



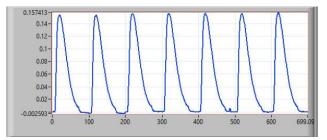
(blue). Next Pump 1 dispenses while pump 2 aspirates reagent at a flow rate greater than pump 1 dispensing the

sample. This results in reagent being merged with sample, forming reaction product (yellow) in holding coil 2. Finally, flow is reversed, sending reacted sample to detector.

A simple variation of this sequence allows sample to be merged with a chemiluminescence reagent with rapid transfer to a flow cell for measurement.

#### **Software**

The device control and data acquisition software is called FloZF<sup>™</sup> and provides a convenient drag-anddrop means of setting up nested device control sequences. The software is also equipped with powerful data acquisition, calibration and data visualization functions. New functionality allows visualization of multiple peaks in a pseudo chart recorder plot.



The multi-featured calibration functionality accommodates multiple calibration curves thus allowing multi element determinations<sup>2</sup>.

## **Design of Experiment**

The FloZF - Excel interface provides a powerful means of experimental design for system optimization.

#### Wetted materials

The Selection valve and COV wetted materials are COV – Acrylic or Ultem, rotor – Valcon M. Pump wetted materials include PPS, a Teflon, carbon and PEEK composite, Teflon piston tips and a ceramic pump chamber. Tubing is made from PEEK or PFA.

# **Physical Specifications**

Size: 200 mm x 300 mm x 250mm Weight: 7.5kg Power: 110-250VAC, 2.5 A Communication: USB

#### Pricing

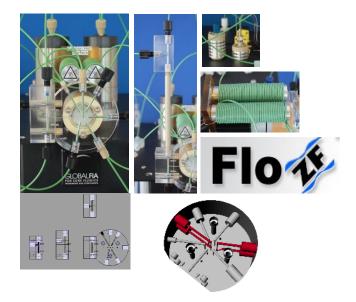
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### **Accessories and spares**

- 1. Fluorescence flow cell with LED excitation \$650
- 2. Chemiluminescence flow cell \$650
- 3. Photon counter\$2,375
- 4. SI-Chrom Kit \$call
- 5. Fittings kit \$450
- 6. Heated 10 cm light path flow cell \$call

### **Technical Point of Contact**

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<sup>&</sup>lt;sup>2</sup> <u>http://www.flowinjectiontutorial.com/</u> §2.2.16